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A Text Book on PRODUCTION ENGINEERING

Dr.Swadesh Kumar Singh, M.Tech and Doctorate from IIT Delhi are specialised in Metal Forming. He has published 70 research papers in reputed international and national journals. He has worked in Indian Engineering Services (IES) as Assistant Executive Engineer.

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In this technology-driven era, conventional manufacturing is increasingly at risk of reaching its limit, and a more design-driven manufacturing process, additive manufacturing, might just hold the key to innovation. Offering a higher degree of design freedom, the optimization and integration of functional features, and the manufacturing of small batch sizes, additive manufacturing is changing industry as we know it. Additive Manufacturing Technologies From an Optimization Perspective is a critical reference source that provides a unified platform for the dissemination of basic and applied knowledge about additive manufacturing. It carefully examines how additive manufacturing is increasingly being used in series production, giving those in the most varied sectors of industry the opportunity to create a distinctive profile for themselves based on new customer benefits, cost-saving potential, and the ability to meet sustainability goals. Highlighting topics such as bio-printing, tensile strength, and cell printing, this book is ideally designed for academicians, students, engineers, scientists, software developers, architects, entrepreneurs, and medical professionals interested in advancements in next-generation manufacturing.

This volume reviews a wide range of processing methods which are currently being used for plastics and composites. Special focus lies on advancements in automation, in development of machines and new software for modeling, new materials for ease in manufacturing and strategies to increase productivity.

Primarily intended for the first-year undergraduate students of various engineering disciplines, this comprehensive and up-to-date text also serves the needs of second-year undergraduate students (Mechanical, Civil, Aeronautical, Chemical, Production and Marine Engineering) studying Engineering Thermodynamics and Fluid Mechanics. The whole text is divided into two parts and gives a detailed description of the theory along with the systematic applications of laws of Thermodynamics and Fluid Mechanics to engineering problems. Part I (Chapters 1-6) deals with the energy interaction between system and surroundings, while Part II (Chapters 7-15) covers the fluid flow phenomena. This accessible and comprehensive text is designed to take the student from an elementary level to a level of sophistication required for the analysis of practical problems.

This volume presents a selection of papers from the 2nd International Conference on Computational Methods in Manufacturing (ICMM 2019). The papers cover the recent advances in computational methods for simulating various manufacturing processes like machining, laser welding, laser bending, strip rolling, surface characterization and measurement. Articles in this volume discuss both the development of new methods and the application and efficacy of existing computational methods in manufacturing sector. This volume will be of interest to researchers in both industry and academia working on computational methods in manufacturing.

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Attempts to provide a holistic view of the changing scenario and current research trends in manufacturing. This volume can provide the necessary information to all researchers, professionals and beginners alike in introducing innovating manufacturing practices and furthering research on newer and improved manufacturing technologies.

The book has been designed for undergraduate students studying Mechanical Engineering or Industrial Engineering. It discusses various concepts and provides practical knowledge related to the area of Industrial Engineering and Management. The book lucidly covers Project Management, Quality Management, Costing etc. in detail to develop the required skills among the students.

The revised and updated second edition of this book gives an in-depth presentation of the basic principles and operational procedures of general manufacturing processes. It aims at assisting the students in developing an understanding of the important and often complex interrelationship among various technical and economical factors involved in manufacturing. The book begins with a discussion on material properties while laying emphasis on the influence of materials and processing parameters in understanding manufacturing processes and operations. This is followed by a detailed description of various manufacturing processes commonly used in the industry. With several revisions and the addition of four new chapters, the new edition also includes a detailed discussion on mechanics of metal cutting, features and working of machine tools, design of molds and gating systems for proper filling and cooling of castings. Besides, the new edition provides the basics of solid-state welding processes, weldability, heat in welding, residual stresses and testing of weldments and also of non-conventional machining methods, automation and transfer machining, machining centres, robotics, manufacturing of gears, threads and jigs and fixtures. The book is intended for undergraduate students of mechanical engineering, production engineering and industrial engineering. The diploma students and those preparing for AMIE, Indian Engineering Services and other competitive examinations will also find the book highly useful. New to This Edition : Includes four new chapters Non-conventional Machining Methods; Automation: Transfer Machining, Machining Centres and Robotics; Manufacturing Gears and Threads; and Jigs and Fixtures to meet the course requirements. Offers a good number of worked-out examples to help the students in mastering the concepts of the various manufacturing processes. Provides objective-type questions drawn from various competitive examinations such as Indian Engineering Services and GATE.